

## Manufacturing process and controls

In-house manfacture: ink, core, body. Each Velleda<sup>®</sup> 1701 Marker undergoes 81 quality tests on the prodution line. Checking for presence of ink, the tip and the filler on all products. Additional checks using a statistical or chronological method. Dimension, visual, assembly and strength tests.

## Compliance with standards and regulations

- Product
- Inks tested by independent toxicology lab (ASTM D-4236)
  Heavy metal content tested by an external laboratory (EN71-
- 3: 1995, A1:2000, ASTMF 963, 16 CFR 1301, 91/338/EEC) - Cap complies with safety standard applicable to caps
- (ISO 11540 / BS 7272-1) - End cover complies with safety standard applicable to
- end covers (BS 7272-2) - Complies with REACH / EC N° 1907/2006
- Packaging
- Packaging complies with European directive (94/62/EC) relating to packaging and packaging waste
- Local packaging Eco-packaging: the volume, weight and materials used are optimised

## **Environment and social responsibility**

- Environment
- ISO 9001 certified factory
- Cardboard, eco-design packaging made from 80% recycled material
- Made from 51  $\%^{\star}\,$  recycled material except for the ink system
- Social responsibility
- Made entirely in our BIC factories in France
- Social audits carried out



- Logistics data
- Product
- Length : 138mm
- Diameter : 21mm - Weight : 20g
- Packaging
  - Blister of 1
- Blister of 4 - Cardboard wallet of 4
- Caroboard wallet of - Box of 12